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(54) **METHOD OF MANUFACTURING PART WITH INTERNAL GEAR AND ROLLING MACHINE**

VERFAHREN ZUR HERSTELLUNG EINES TEILS MIT INNENZAHNRAD UND WALZMASCHINE

PROCEDE DE FABRICATION D'UNE PIECE A ROUE INTERIEURE ET MACHINE ENROULEUSE

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(72) Inventor: **AOYAMA, Tsuyoshi,**
C/O M. H. CENTER LIMITED
Misato-shi,
Saitama, 3410034 (JP)

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(74) Representative: **White, Duncan Rohan**
Marks & Clerk LLP
90 Long Acre
London
WC2E 9RA (GB)

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(73) Proprietor: **M. H. Center Limited**
Misato-shi
Saitama 341-0034 (JP)

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